• . 4	Approved For Ro	CIN elease 2009/12/08/ CIAJRDF82-004 TRAL INTELLIGENCE AGENCY	57R00670 <del>0848003-7</del> REPORT	
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INTRY	Czechoslovakia	CONFIDENTIAL	DATE DISTR. 16 FEB 51	
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	the production of Tec	hna, Zbrojovka Brno, Skoda and	other Czech industrial	
	concerns.			
1.				
Į				
L	Podbrezova is able to produce 140,000 tons of steel per year by means of four Martin furnaces. Reconstruction of the plant and conservative			
	planning on the part	of the plant management have r	educed the present output	
	to about 85,000 tons. 1950 will probably be	However, the production goal reached.*	of 120,000 tons during	
2.				
~•				
Ė	The major pr	oducers of machine tools in Cz	echoslovakia are:	
÷ .	a. Machine Tool Factory at Kurim (formerly Zbrojovka), employing 4,500 worker to produce drill presses.			
1	b. Volman in Celakov	ice (051/199) - lathes, diathe	rmal furnaces.	
	c. Vaverka in Lipnik	(Leipnik - P50/014) - lathes	and shapers.	
	d. Kamenicek in Host	divar (051/L88) - polishing mac	hines.	
	e. Pohajsky in Hosti	ver - polishing machines.		
	f. Skoda in Pilsen -	- revolving and automatic lathe	s.	
	g. Skoda in Smichov	(051/L78).		
		n Strakonice (N50/449) - round	polishing machines.	
1	•	Aktiove Strojirne - formerly B		
	i. M.A.S. (Moravske			
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Approved For Release 2006/12/08 : CONF 100157R006700840003-7 CRET/CONTROL - U.S. OFFICIALS ONLY CENTRAL INTELLIGENCE AGENCY - 2 -A number of smaller factories in addition to some departments of the larger plants also make machine tools. These include: Heavy Machine Plant at Vyhne (Q49/C43). Povazska Bystrica. 25X1 Kovosmalt, Trnava (P49/T22). Sellier and Bellot in Vlasim (050/1014). CKD in Liben (050/127). 25X1 Kosar in Prague. Occasionally, heavy machine tools are made in Vitkovice. All factories which specialize in the manufacture of machine tools are organized in the T.O.S. 25X1 (Tovarny Obrabecich Stroju) National Enterprise in Prague. | number of workers who are occupied in the branch to be 25,000, with the exception of special machine tools and the heaviest machines, all types can be produced in Czechoslovakia. Presses for making automobile chassis cannot be produced. 3. The plants of Zbrojovka are as follows: Brno - Zabrdovice 25X1 Brno - Cejl Lisen 25X1 Vsetin Uhersky Brod (P50/T29) (formerly Ceska Zbrojovka) Janocek - Prague Ogar - Prague Valo in Kysucke Nove Mesto Holisov Prague - Vrsovice Perstejn Sellier - Bellot in Vlasim Cheb Stadion in Rakovnik (N51/L28) Bohuslavice 25X1 In addition to the above, there are some smaller factories attached to Zbrojovka Brno. In 1945 - '46 all factories producing machine tools and optics were detached from the firm which was called 7brojovka before the war. The same thing happened to the pre-war Podbrezova and Povazska Bystrica enterprises in Slovakia. cret/control - U.S. officials only CONFIDENTIAL

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25X1

25X1 the products of these plants include all types of rifles 25X1 (especially Masser type), actions, automatic rifles (gas-operated Kautsky type), light machine guns (Bren and Z.B. types) heavy machine guns (model 37, 7.92 mm), 15 mm, 20 mm, and 30 mm anti-aircraft guns, infantry ammunition, 7.92 mm, 12.5 mm, 15 mm, 20 mm, 30 mm explosive ammunition, artillery ammunition and hand grenades. The production of weapons after the war was drastically reduced, and in many plants completely stopped. After February 1948 war production was again increased. The plants of Zbrojovka employed a total of approximately 25,000 workers in 1948; by now, they probably number about 32,000. During 1947, in the neighborhood of By the end of 5 to 10 percent of Czech workers were engaged in war production. 1950. however, this figure should increase to over 50 percent. 25X1 25X1 The production of roller bearings started in Lisen in 1948. The machinery 25X1 is of German origin (Fichtel and Sachs) delivered to Czechoslovakia as reparations in 1947 - 1948. It would not be difficult to obtain a complete list of these machine tools from the Reparations Commission in Brussels. Zbrojovka promised to produce one and one-half million roller bearings during 1948 but did not succeed. The planned capacity of the bearing plant at Kysucke Nove Mesto is six to eight million bearings per year.\*\* However, this rate of production cannot be reached before 1952 since only the first factory buildings were completed in 1949. The deficiencies of the Czechoslovak bearing industry consist in the lack of machine tools, especially those used in the production of balls. Raw materials needed in the production of roller bearings are delivered by the Poldi Steel Plant in Kladno. 25X1 The terrain near 25X1 Tatranska Lomnica is suitable for the construction of a factory. Kablo was interested in this as a construction site, but higher authorities rejected the plan since this is one of the important recreation spots in Czechoslovakia. 25X1 25X1 Skoda and CKD competed before the war in the production of tanks. CKD tank was said to be more successful from the point of view of construction, but Skoda's possibilities of production and its political position were better than those of CKD. During the war, both enterprises delivered a total of 900 tanks per month. The tanks were medium-size, about sixteen tons. That production was stopped after the war, but some small deliveries were made for export. Zbrojovka Brno did not produce tanks. It may be that the tractor production in Brno could be shifted to tank production. 25X1 New plants are being planned in Slovakia for this purpose. 25X1 25X1 The main principles of the reorganization in 1948 (sic) were the 25X1 separation of trade from production, and the reorganization of national enterprises into simple production units. The number of national enterprises increased from 62 (in the machinery industry) in Bohemia to about 160 and in 25X1 Slovakia from seven to 22. 25X1 t was a political action and almost all 25X1 responsible men in the General Management tried to moderate the confusion caused by this activity of the Communist Party. 25X1 The greatest impediments to Czech production are: 25X1

Confusion in the highest planning office.

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•	CENTRAL INTELLIGENCE AGENCY	
	25X1	
	<ul> <li>b. Lack of raw materials such as steel, netal scrap, and all non-ferrous metals except zinc.</li> </ul>	
	c. lack of sheet steel.	
	d. Lack of special machine tools, especially of heavy machine tools.	
	e. Confusion in the factories caused by technically incompetent politicians directing the work.	
	f. Lack of specialists, skilled workers, draftsmen, designers, research engineers. The Czech universities were closed for six years during the German occupation, and the victims of German brutelities were carefully chosen from among the intellectual class. The social revolution and the non-stop reorganization after the war affected the ability of Czech industry to a great degree.	
9.		25X
	The production of anti-corrosive pumps for special purposes is probable.	25X
10.		25X
	During the first half of 1949 Techna did work on the design and con- struction of machine tools for the mass production of the following items:	25X
	a. Manet motorcycles for the factory in Povazska Bystrica.	
	b. Bellows for the same factory.	
	c. Hydrometers for Stera Tura.	
	d. Drawing instruments for a plant in Bratislava.	
	Construction work was being done on an automatic machine for producing bulbs, a thermostat, a kitchen range, a cash register, machine tools for grinding lenses for Goerz, Bratislava, a machine for grinding diamonds, and a machine for the oxygendrilling of diamond dies. Developmental work was also being carried on in the field of "cold light" under the direction of Engineer Hensgen from Osram, Barlin.	
	As late as September 1949 no particular Soviet orders were being worked on by the plant. The designers and workers were too unreliable from the political standpoint. However, there was a secret military department in the factory where a new machine gum with a high rate of fire was to be designed.	
11.		
L	The usual method for grinding diamonds employs a diamond powder mixed with oil as an abrasive. Some new methods using oxygen have been considered to speed up the grinding process. For cutting larger amounts of diamonds, a new oxygen cutting method has been developed.	_
12.		25X
Ľ	The Storek plant in Brno produces machine tools, especially punch presses. The plant is also said to have a steel foundry, and employs about 300 workers.	25 <b>X</b>
13 .		25 <b>X</b>
Ċ	The MAS plant in Usti is subordinate to MAS factory in Tabor, which employs 1,200 workers and produces machine tools, especially radial drilling machines. In MAS-Usti there is a power plant with a capacity of 3,000 kilowatts. The Flaubert (sic) Machine Tool Plant, Warnsdorf, makes a specialty of lathes and drill presses.	25X
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25X1

SEPRET/CONTROL - U.S. OFFICIALS ONLY 25X1 CENTRAL INTELLIGENCE AGENCY 25X1 14. The principle producers of industrial control instruments are Skoda-25X1 Pilsen, Zerojovka - Brno, Zerojovka - Prague (Janecek), Zerojovka - Vsetin; Sigma Pumpy - Lutin. Many of the larger plants make their own measuring instruments. However there is still a great lack of precision measuring instruments, 25X1 15. Leading personnel of Techna includes the following: Director Ing Krisko 25X1 25X1 25X1 Production Manager Ing. Nebesky 25X1 Chief Designer Ing. C. Mokrejs 25X1 16. The main designers of Techna are as follows: Jan Chamrad Skacel b. SECRET/CONTROL - U.S. OFFICIALS ONLY CONFIDENTIAL

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X1	- 6 -	
	c. Bohus	
	d. Svirak	
1	U. SVIII SVI	
	e. Engineer Mechure	
	f. Malily	
	g. Jan Zettl and Mirek Zettl.	
	h. Jan Kung	
	1. Zouhar	
	j. Kronek	
	k. Skotak	
	1. Friedrich Henagen	
	Treat in Tompen	
1		
	m. Kalina, Kais, Sladky	

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